Industrial roller

Adhesive soft synthetic

rubber roller

CLEAN **DASH Serie** 



















Clean dash roller removes foreign matter by direct contact with the workpiece. Foreign matter is causing a large amount of loss in various industries. We will propose the best roller for your uses.

•Performance: steel, paper, wood, fabric, glass, plastic, film and so on.

## **CLEAN DASH Lineup**

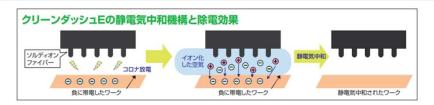
XVarious physical property data are measured values, not guaranteed values

Type/color	White	Blue	Orange	Yellow		E (Black)
Purpose of use	Steel	Paper mill, cardbord, package printing	Plastic, Film	Thin Film, Functional Film	Thin Film, Functional Film	Paper, General Film
Hardness (°、JIS-A)	10	15	20	25	40	35
Tearing Strength (N/mm)	6.0	8.8	7.7	11.7	18.8	11.4
Adhesiveness ( N/ our measurement method)	0.4-0.6	0.2-0.4	0.05-0.2	0.05-0.1	0.025-0.05	0.15-0.3
Adhesiveness (Mpa、JIS K6256)	0.1	0.09	0.08	0.06	0.04	0.07
Insulation resistance $(\Omega)$	∞					10 <sup>6</sup>

\*\*Adhesive strength measurement method: Our inspection method (affix a 15x2000mm PET film to the surface of a roll on a tension gauge, pull up vertically and measure the load at the time of film peeling)

### **CLEAN DASH E**

Clean Dash-E is kneaded with static electricity neutralizing fiber "Soldion" and has high static electricity removal ability, and is effective for removing dust from plastic films, film laminates, and paper.



#### **NOTE**

- •Please use "Cleantol" series of cleaning solvent exclusively for cleaning CLEAN DASH.
- ·If used cleaning solvents other than Cleantol, performance of rollers may be compromised.
- ·Polishing the roller's surface, will restore adhesive strength.
- The roller's heat resistance temperature is 70°
- Possible production dimensions: Outer diameter: 25 to 200 mm, maximum length: 3000 mm or less
- If you require rollers with dimensions other than those listed above, please contact our sales representative.



# Industrial roller

## Adhesive roller characteristics comparision chart

	Clean dash series	Clean dash ZERO series	Adhesive silicone	
Type of rubber		Synthetic rubber	Urethane rubber	Silicone rubber
Duration of adhesive strength		1 to 3 years	6month to 1 year	3 month to 8 month
Type of adhesive power		6 types	3 types	2 types
Heat resisting temperature		70°C	60°C	Bleed at 100°C
Durability and scratch resistance		0	0	×
Fast rotation		800m/min	100m/min	50m/min
Impact on post-processing		0	0	×(Silicone oil adhere to the workpiece)
Use for food-related applications		0	0	0
	Chlorinated hydrocarbon solvents (Methylene chloride)	×	×	×
	Hydrocarbon solvents (Hexane, Paraffin)	×	0	×
	Aromatic solvents (Toluene, Xylene)	×	Δ	×
Solvent resistance	Glycol ether solvents (Ethylcellulose, DPM)	0	0	×
	Ester solvents (Ethyl acetate, Dimethyl carbonate)	0	×	×
	Ketone solvents (Acetone, MEK)	0	×	×
	Alcoholic solvents (Ethanol, IPA)	0	0	0
Acid resistance		0	×	©
Water resistance		0	0	©

**<sup>%1</sup>**:Applicable only to our recommended cleaning methods

## Special cleaning solvent for Clean Dash, Cleantol line up

	Cleantol A	Cleantol SA	Cleantol FC	Cleantol Aqua	Cleantol R	Cleantol T	Cleantol LS
Spec	Quick-drying	Quick-drying	Quick-drying Food	Water soluble	Quick-drying	Food	Non-flammable
PRTR	Applicable	Not applicable	Applicable	Applicable	Not applicable	Not applicable	Not applicable
Flash point	4.6°C	-5.5℃	-6°C	30.8°C	-12°C	23.5°C	Nothing
Specific gravity (g/all,25°C)	0.85	0.76	0.87	0.94	0.81	0.79	0.98
Washability	0	0	Δ	Δ	0	0	Δ
Drying performance	0	0	0	Δ	0	Δ	Δ

### Note:

- ·When using Cleantol, wear eye and skin protection and work in a well-evoked area.
- ·Please read the SDS before use.



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<sup>※2:</sup>Clean Dash white, blue, and E are products that pass container and packaging standards